



## Material - BS 3100 Grade 316C12LT196

Standard Specification for Steel Castings for General Engineering Purposes

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - BS 3100 Grade 316C12LT196 Steel Castings for General Engineering Purposes Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.500 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	2.000 max.		alizing or Hardoning and
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	17.000 - 21.000		
Molybdenum	Mo %	2.000 - 3.000		
Nickel	Ni %	9.000 min.		-
Iron	Fe %	Balance	Mechanical Properties	
-	-		Tensile Strength in Mpa	430 min.
-	-	-	Yield Strength in Mpa	215 min.
-	-	-	Elongation in %	26 min.
-	-	-	Reduction of Area in %	-
-	-		Hardn <mark>ess in BH</mark> N	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
316C12	BS	British	Casting	
Z 2 CND 18.12 M	AFNOR NF	France	Casting	
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-	-	-	-	
-	-	-	-	
-	-	-	-	
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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